



ϵ -OA for the solution of bi-objective generalized disjunctive programming problems in the synthesis of nonlinear process networks

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MULTI-OBJECTIVE OPTIMIZATION

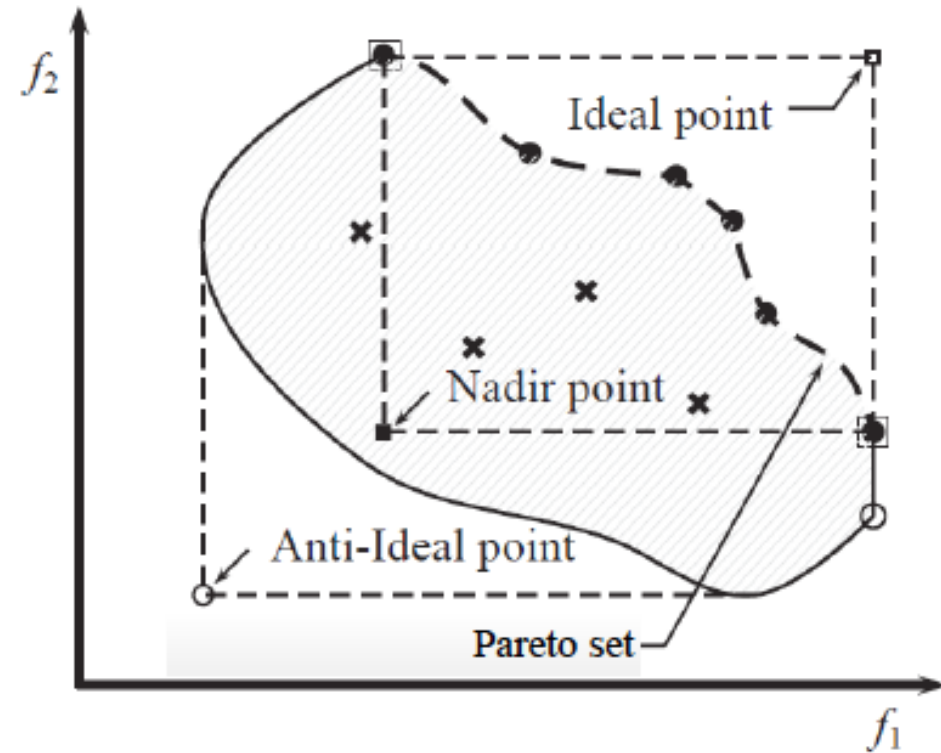
- Multi-objective optimization problems (MOOP) involve optimizing simultaneously N objective functions f_1, f_2, \dots, f_N over a feasible set X .

$$\begin{aligned} \max \quad & F(x) = (f_1(x), \dots, f_N(x)) \\ \text{s.t.} \quad & x \in X \end{aligned}$$

- Many survey papers were published (Ulungu&Teghem, 1994; Ehrgott&Gandibleux, 2000; Ehrgott, 2005)
- Research on solution algorithms:
 - Continuous and convex: a variety of algorithms – maturing
 - Continuous and nonconvex: a few algorithms
 - Combinatorial: a number of papers in the last 5 years
 - Discrete-continuous – linear: a handful of papers in the last 3 years
 - Discrete-continuous – nonlinear: only 5 papers straightforward use of algorithms developed for continuous and convex problems



TERMINOLOGY



➤ Let $x, x' \in X$

➤ x dominates x'

$$f_n(x) \geq f_n(x') \quad \forall n = 1, \dots, N \text{ and } \exists \tilde{n} \in \{1, \dots, N\}$$

$$\text{with } f_{\tilde{n}}(x) > f_{\tilde{n}}(x')$$

➤ x strictly dominates x'

$$f_n(x) > f_n(x') \quad \forall n = 1, \dots, N$$

➤ x weakly dominates x'

$$f_n(x) \geq f_n(x') \quad \forall n = 1, \dots, N$$

➤ x is Pareto optimal or efficient

$$\forall x' \in X \text{ that does not dominate } x$$

➤ **Ideal Point (Utopia Point):** all objectives are optimized simultaneously

➤ **Anti-Ideal Point:** all objectives are at their worst

➤ **Pareto set:** entire set of non-dominated solutions

➤ **Nadir Point:** lower bound of each objective in the Pareto set



ε-CONSTRAINT APPROACH

➤ Haimes et al., 1971

- ✓ Presented the ε-constraint approach to solving MOOP.
- ✓ The maximum and minimum values for all objectives are found separately
- ✓ One of the objectives is retained and the rest of the objectives are converted into constraints
- ✓ A virtual grid is constructed to include all $N-1$ objective functions.
- ✓ Then the following sub-problem is solved iteratively for each i_j

$$\max f_1(x)$$

s.t.

$$f_j(x) \geq Lb_j + i_j \epsilon_j \quad \forall j = 2, \dots, N$$

$$x \in X$$

Lb_j : the lower bound on the objective j

ϵ_j : range of the objective j in the iteration i_j



AUGMENTED ϵ -CONSTRAINT APPROACH

- The ϵ -constraint approach may find weakly efficient solutions.
- Mavrotas, 2009
 - ✓ Modified the ϵ -constraint method by introducing a slack variable to the each objective that is converted into a constraint.
 - ✓ A penalty term with scalar μ (10^{-3} - 10^{-6}) is added to the objective

$$\max f_1(x) + \mu \sum_{j=2}^N \frac{s_j}{r_j}$$

s.t.

$$f_j(x) - s_j = Lb_j + i_j \epsilon_j \quad \forall j = 2, \dots, N$$

$$s_j \geq 0 \quad \forall j = 2, \dots, N$$

$$x \in X$$

s_j : slack variable for each objective j that is converted into a constraint

r_j : the range of objective j

Lb_j : the lower bound on the objective j

ϵ_j : range of the objective j in the iteration i_j



LITERATURE ON MOMINLP

- **T- ϵ -con**: Straightforward extension of ϵ -constraint approach
 - Chakraborty&Linninger (2002), Plant-wide waste management. 1. Synthesis and multi-objective design
 - Cucek, P.S. Varbanov, J.J. Klemes, Z. Kravanja (2012), Total footprints-based multi-criteria optimisation of regional biomass energy supply chains
 - Cucek, J.J. Klemes, P.S. Varbanov, Z. Kravanja (2102), Reducing the dimensionality of criteria in multi-objective optimisation of biomass energy supply chains
 - Martinez, A.M. Eliceche (2008), Minimization of life cycle greenhouse emissions and cost in the operation of steam and power plants
 - Martinez, A.M. Eliceche (2011), Bi-objective minimization of environmental impact and cost in utility plants
- Theoretical analysis of the problem (MOMINLP) and computational issues with the straightforward extension of ϵ -constraint approach are missing



LOGIC-BASED OA

$$\min Z = (z_1, z_2)$$

$$= \left(\sum_i c_i + f_1(x), \sum_i p_i + f_2(x) \right)$$

$$\text{s.t. } g(x) \leq 0,$$

$$\left[\begin{array}{c} Y_i \\ h_i(x) \leq 0 \\ c_i = \gamma_i \\ p_i = \eta_i \end{array} \right] \vee \left[\begin{array}{c} \neg Y_i \\ B^i x = 0 \\ c_i = 0 \\ p_i = 0 \end{array} \right]$$

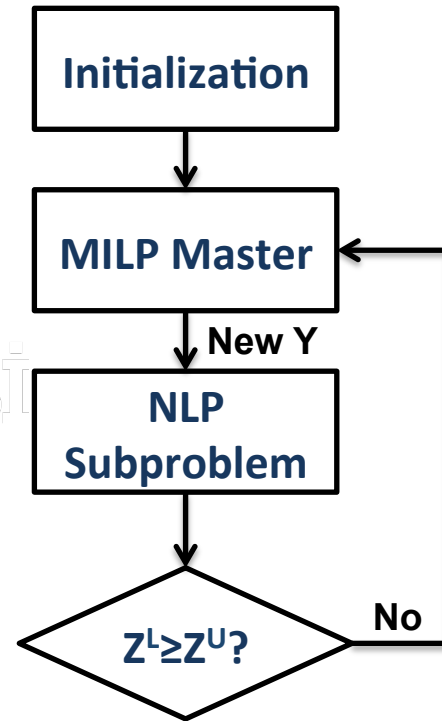
$$\forall i \in D,$$

$$\Omega(Y) = \text{True},$$

$$x \in \mathbb{R}^n, c \geq 0, p \geq 0, Y \in \{\text{True}, \text{False}\}^m.$$

Turkay&Grossmann, 1996

- Logic-Based OA
- Logic-Based Benders Decomposition





NLP SUBPROBLEMS & MILP MASTER

NLP Subproblems

$$\begin{aligned} \min \quad & z_U^{aug} = \sum c_i + f_1(x) - \frac{\mu}{r}s \\ \text{s.t.} \quad & \sum_i p_i + f_2(x) + s = z_2^U - j\epsilon, \end{aligned}$$

$$g(x) \leq 0,$$

$$\left. \begin{aligned} h_i(x) &\leq 0 \\ c_i &= \gamma_i \\ p_i &= \eta_i \end{aligned} \right\} \forall \bar{Y}_i = \text{True},$$

$$\left. \begin{aligned} B^i x &= 0 \\ c_i &= 0 \\ p_i &= 0 \end{aligned} \right\} \forall \bar{Y}_i = \text{False},$$

$$x \in \mathbb{R}^n, c \geq 0, p \geq 0.$$

MILP Master

$$\begin{aligned} \min \quad & z_L^{aug} = \sum \gamma_i y_i + \alpha_{oa} - \frac{\mu}{r}s \\ \text{s.t.} \quad & \alpha_{oa} \geq f_1(x^l) + \nabla f_1(x^l)^T (x - x^l) \quad \forall l = 1, \dots, L \\ & g(x^l) + \nabla g(x^l)^T (x - x^l) \leq 0 \quad \forall l = 1, \dots, L \\ & \sum_i \eta_i y_i + f_2(x^l) + \nabla f_2(x^l)^T (x - x^l) + s \\ & \quad = z_2^U - j\epsilon \quad \forall l = 1, \dots, L \end{aligned}$$

$$\nabla h_i(x^l)^T x \leq \left(-h_i(x^l) + \nabla h_i(x^l)^T x^l \right) y_i \quad \forall l = 1, \dots, L, i \in D$$

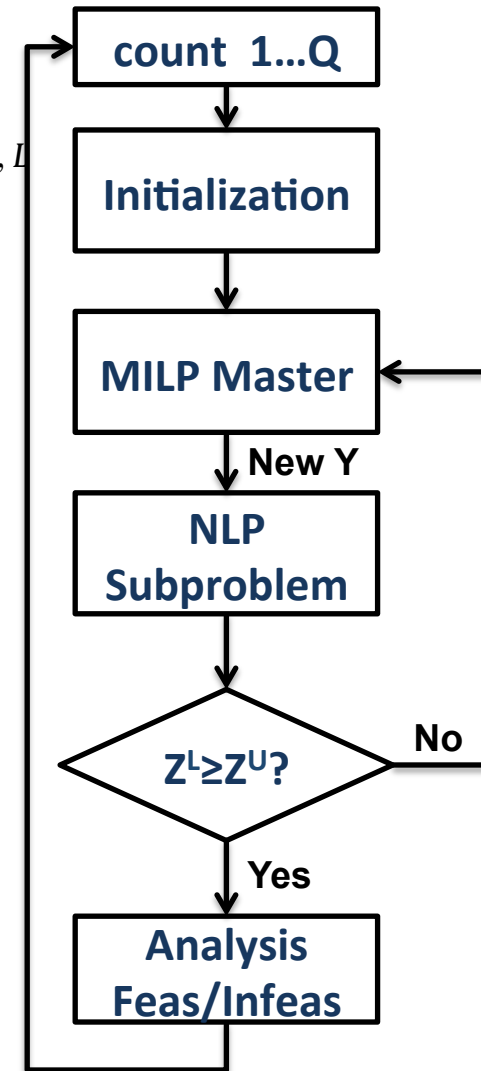
$$B^i x \leq M_i y_i \quad \forall i \in D$$

$$Ay \leq a$$

$$\alpha_{oa} \in \mathbb{R}^1, x \in \mathbb{R}^n, y \in \{0, 1\}^m.$$

+ No good cuts

ϵ -OA





SOLUTIONS FOR SUB-PROBLEMS

➤ **Theorem 1:** The optimal solution found by the sub-problem in the augmented ϵ -constraint method is efficient within the search region of the sub-problem.

➤ **Proof:**

$$Z_A = f_1(x_A) + \mu \sum_{j=2}^N \frac{f_j(x_A) - Lb_j - i_j \epsilon_j}{r_j}$$

$$Z_B = f_1(x_B) + \mu \sum_{j=2}^N \frac{f_j(x_B) - Lb_j - i_j \epsilon_j}{r_j}$$

$$\Rightarrow Z_A - Z_B = f_1(x_A) - f_1(x_B) + \mu \sum_{j=2}^N \frac{f_j(x_A) - f_j(x_B)}{r_j}$$

2 cases are possible:

1. $f_1(x_A) \geq f_1(x_B)$ and $\sum_{j=2}^N \frac{f_j(x_A)}{r_j} > \sum_{j=2}^N \frac{f_j(x_B)}{r_j}$, so $Z_A > Z_B$

2. $f_1(x_A) > f_1(x_B)$ and $\sum_{j=2}^N \frac{f_j(x_A)}{r_j} = \sum_{j=2}^N \frac{f_j(x_B)}{r_j}$, so $Z_A - Z_B > 0$



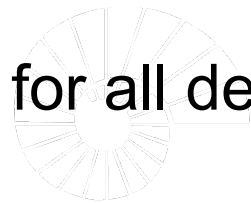
EFFICIENT SOLUTIONS

- **Theorem 2:** The efficient solution found by the sub-problem in the augmented ϵ -constraint method is also efficient for the original MOMINLP.
- **Proof by contradiction:**
 - ✓ Consider x_A as the optimal solution for a particular sub-problem. Theorem 1 proves that it is efficient the same sub-problem. $\hat{i}_2, \dots, \hat{i}_N$
 - ✓ Assume that x_C is feasible for the original MOOP but not the feasible for the particular sub-problem where x_A is optimal.
 - ✓ Therefore, $x_C \in X$ but $f_j(x_C) \geq Lb_j + \hat{i}_j \epsilon_j, j = 2, \dots, N$.
 - ✓ Suppose that x_C dominates x_A meaning that $f_j(x_C) \geq f_j(x_A)$ with at least one strict inequality
 - ✓ Since $f_j(x_A) \geq Lb_j + \hat{i}_j \epsilon_j$, then $f_j(x_C) \geq f_j(x_A) \geq Lb_j + \hat{i}_j \epsilon_j$
 - ✓ Therefore, x_C must be feasible for the same sub-problem which contradicts with
 - ✓ assumption of x_C being not feasible for the particular sub-problem
 - ✓ x_A being the optimal solution for the particular sub-problem



THEORETICAL ANALYSIS-BRIEF

- Theorem 1 and Theorem 2 prove that as long as **each sub-problem is solved to optimality**, then the augmented ϵ -constraint method guarantees that every solution generated is contained in the Pareto set.
- These theorems are valid for all deterministic optimization problems.
- **Computational Issues:**
 - Infeasible Subproblems
 - Feasible Subproblems



KOÇ
ÜNİVERSİTESİ

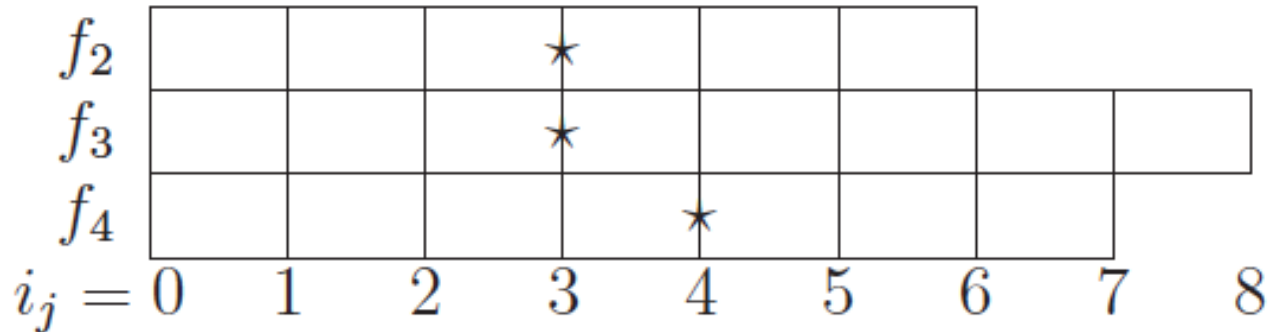


INFEASIBLE SUB-PROBLEMS

- If there is sub-problem, $\hat{i}_2, \dots, \hat{i}_N$, that is infeasible;

$$\nexists x \in X \text{ such that } f_j(x) \geq Lb_j + \hat{i}_j \epsilon_j, \quad \forall j = 2, \dots, N$$

- Then, increasing the iteration count (\hat{i}_j) would make the problem more restrictive. So, the next iteration will be infeasible for all possible combinations of these indices.
- Ex: Sub-problem for $i_2=3$, $i_3=3$ and $i_4=4$ is infeasible.



- Any sub-problem generated such that $i_2 \geq 3$, $i_3 \geq 3$ and $i_4 \geq 4$ is also infeasible.



FEASIBLE SUB-PROBLEMS

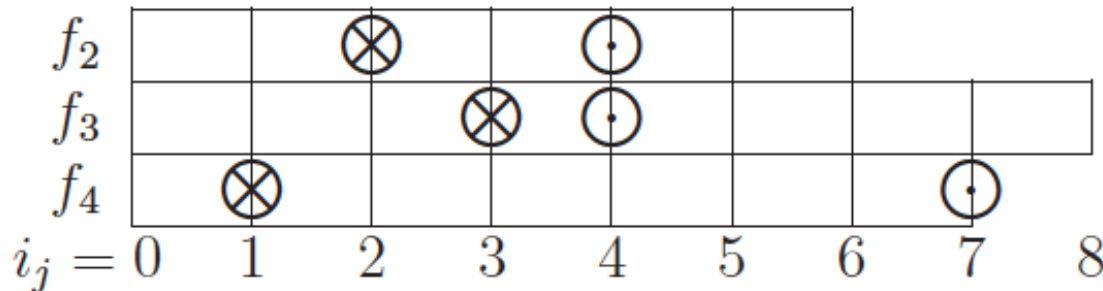
- If the sub-problem, $\hat{i}_2, \dots, \hat{i}_N$, is optimal;

$$f_j(\hat{x}) \geq Lb_j + \hat{i}_j \epsilon_j, \quad \forall j = 2, \dots, N$$

- Then, $\tilde{i}_j = \max_{i_j = \hat{i}_j, \hat{i}_j + 1, \dots, q_j} \{f_j(\hat{x}) \geq Lb_j + i_j \epsilon_j\}, \forall j = 2, \dots, N$

satisfies the same inequality.

- For any set of indices, i_2, \dots, i_N , such that $\hat{i}_j \leq i_j \leq \tilde{i}_j, \forall j = 2, \dots, N$ the optimal solution is the same and we do not need to solve them again.
- Ex: Sub-problem for $i_2=2, i_3=3$ and $i_4=1$ is optimal and each ϵ -constraint until $i_2=4, i_3=4$ and $i_4=7$ is feasible.

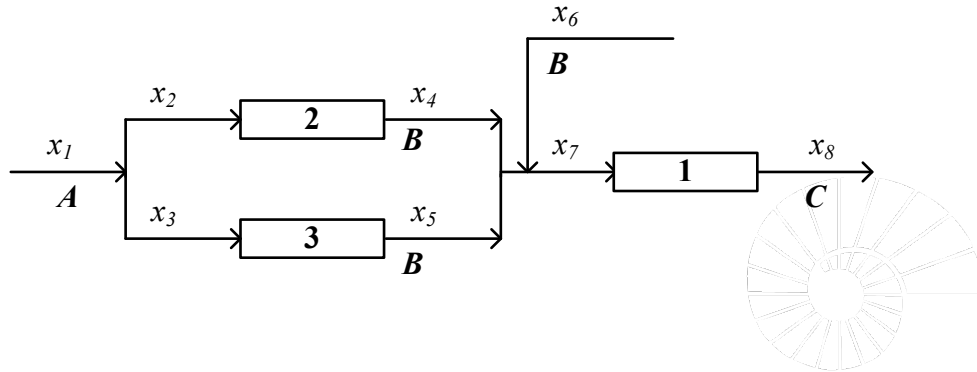


- Any sub-problem generated such that $2 \leq i_2 \leq 4, 3 \leq i_3 \leq 4$ and $1 \leq i_4 \leq 7$ have the same optimal solution.

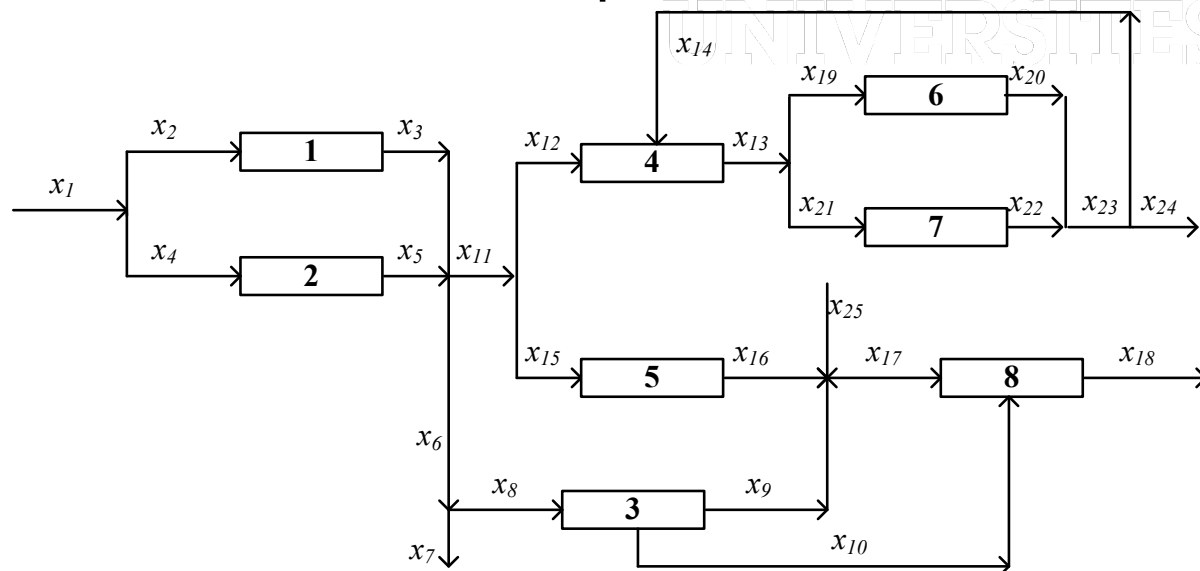


EXAMPLES

➤ 3 Process Example



➤ 8 Process Example



$$\min Z = (z_1, z_2)$$

$$z_1 = c_1 + c_2 + c_3 + x_4 + 1.8x_1 + 1.2x_5 + 7x_6 - 11x_8$$

$$z_2 = p_1 + p_2 + p_3$$

$$+ 1.8x_1 + 2x_2 + 3x_3 + x_4 + 1.2x_5 + 7x_6 - 5x_7 - 11x_8$$

$$x_1 - x_2 - x_3 = 0,$$

$$x_7 - x_4 - x_5 - x_6 = 0,$$

$$x_5 \leq 5,$$

$$x_8 \leq 1$$

$$\begin{bmatrix} Y_1 \\ x_8 = 0.9x_7 \\ c_1 = 3.5 \\ p_1 = 3.5 \end{bmatrix} \vee \begin{bmatrix} -Y_1 \\ x_7 = x_8 = 0 \\ c_1 = 0 \\ p_1 = 0 \end{bmatrix},$$

$$\begin{bmatrix} Y_2 \\ x_4 = \ln(1 + x_2) \\ c_2 = 1 \\ p_2 = 1 \end{bmatrix} \vee \begin{bmatrix} -Y_2 \\ x_2 = x_4 = 0 \\ c_2 = 0 \\ p_2 = 0 \end{bmatrix},$$

$$\begin{bmatrix} Y_3 \\ x_5 = 1.2 \ln(1 + x_3) \\ c_3 = 1.5 \\ p_3 = 12 \end{bmatrix} \vee \begin{bmatrix} -Y_3 \\ x_3 = x_5 = 0 \\ c_3 = 0 \\ p_3 = 0 \end{bmatrix}$$

$$Y_1 \Rightarrow Y_2 \vee Y_3 \vee (-Y_2 \wedge -Y_3),$$

$$Y_2 \Rightarrow Y_1,$$

$$Y_3 \Rightarrow Y_1,$$

$$-Y_2 \vee -Y_3$$

$$x_k \geq 0 \quad \forall k = 1, \dots, 8,$$

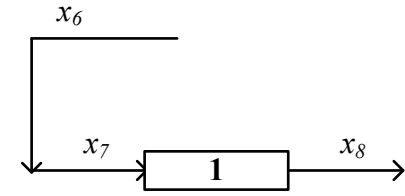
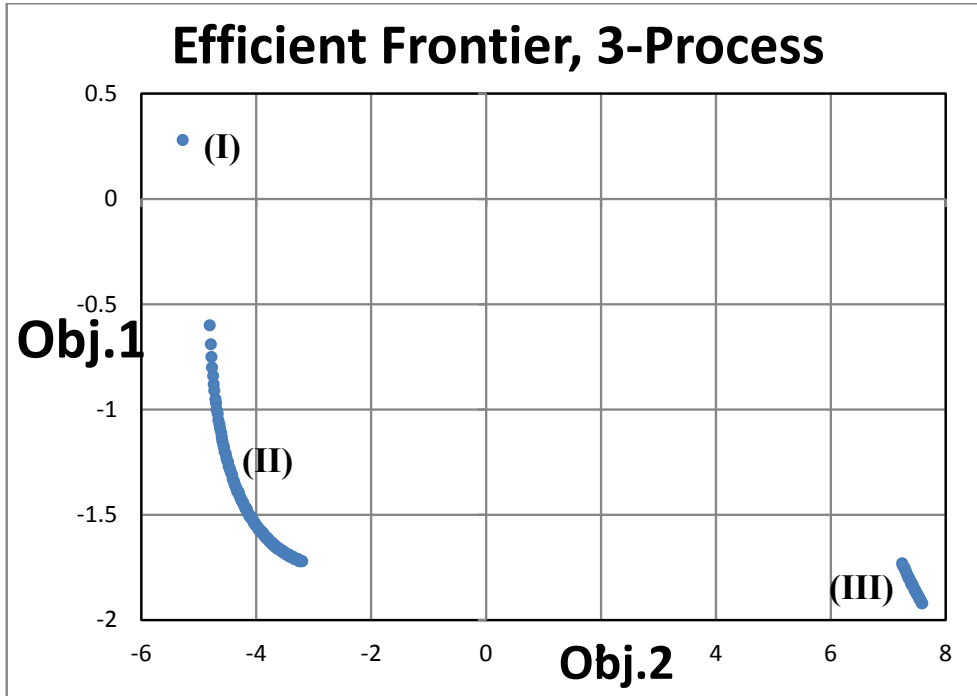
$$c_i, p_i \geq 0 \quad \forall i = 1, 2, 3,$$

$$Y_i \in \{\text{True}, \text{False}\} \quad \forall i = 1, 2, 3$$

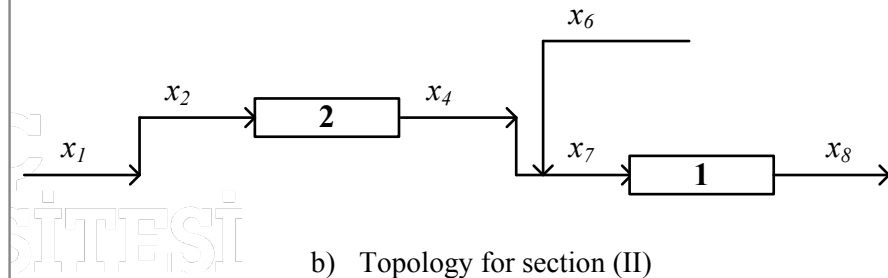


PARETO SOLUTIONS-1

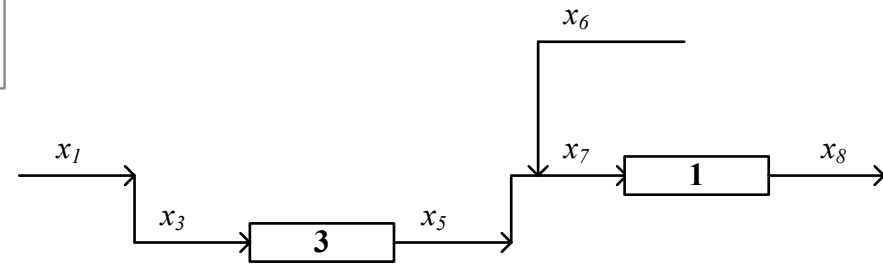
➤ Example 1: 3 process



a) Topology for section (I)



b) Topology for section (II)



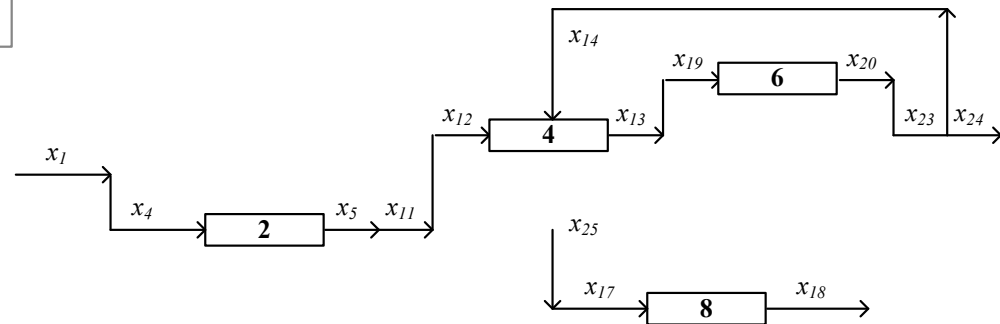
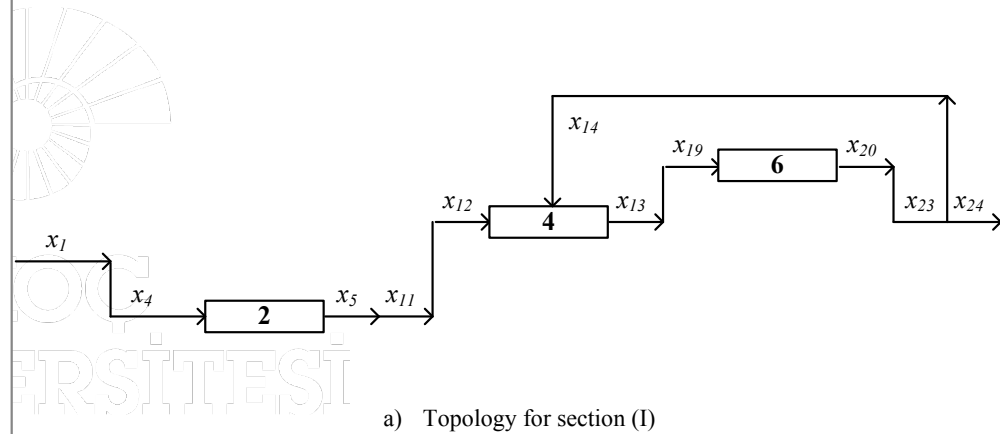
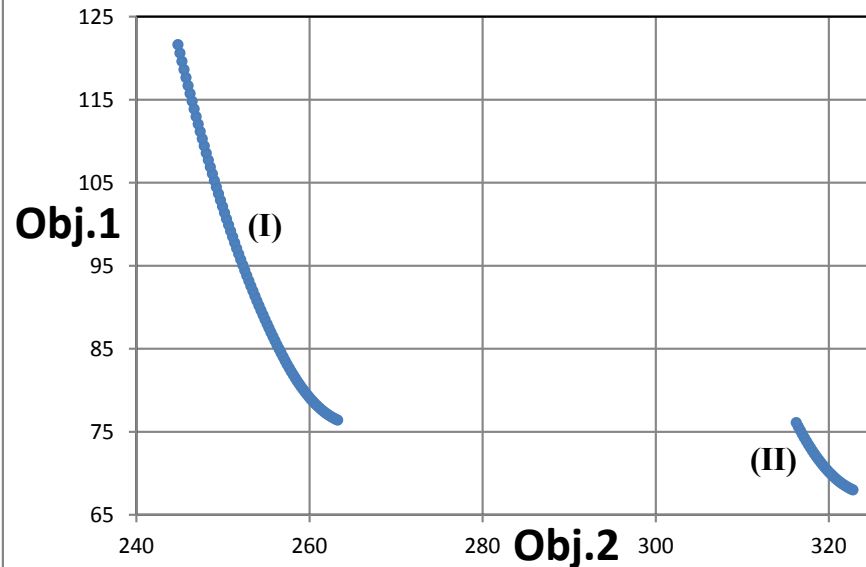
c) Topology for section (III)



PARETO SOLUTIONS-2

➤ Example 1: 8 process

Efficient Frontier, 8-Process

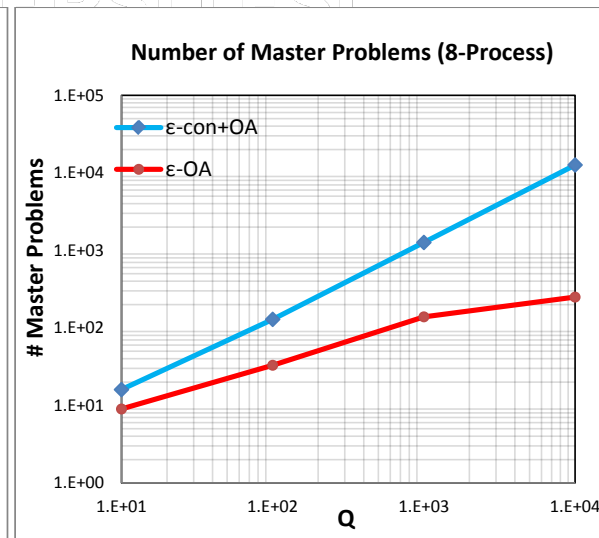
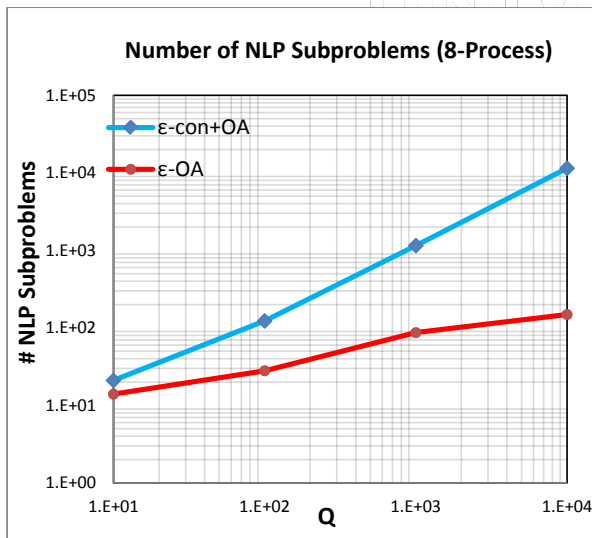
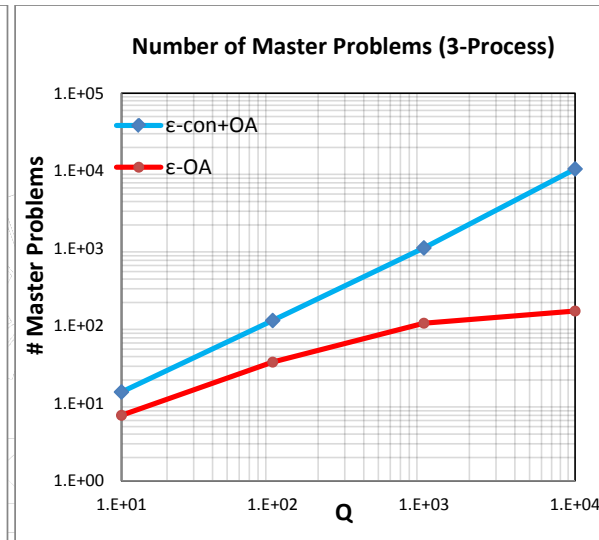
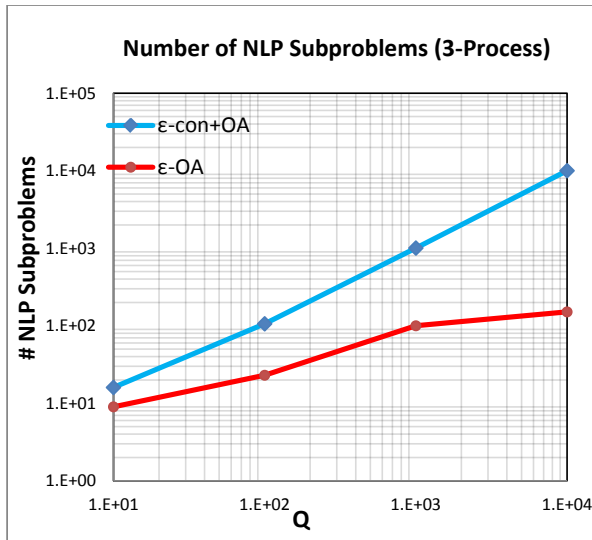


b) Topology for section (II)



ITERATIONS

➤ The number of NLP subproblems and MILP master problems

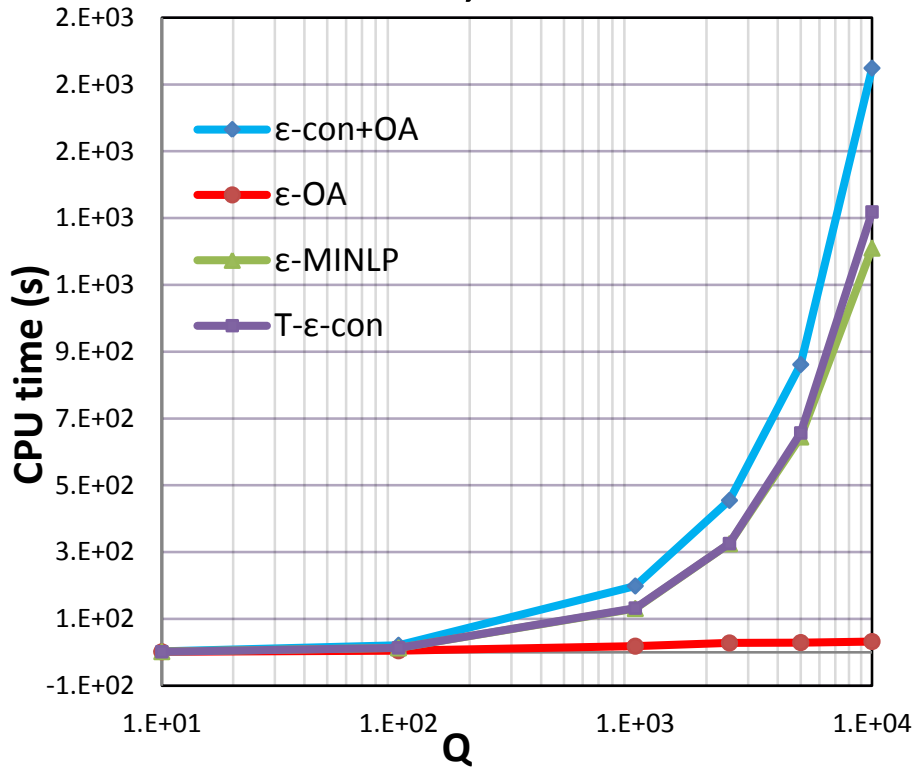




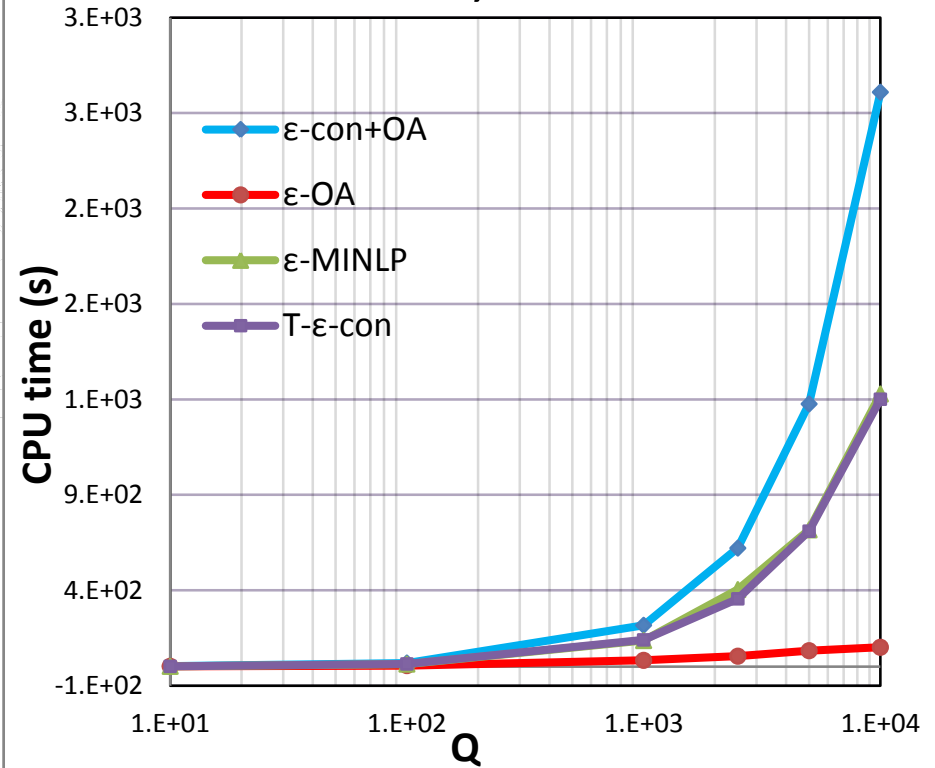
CPU TIMES

➤ CPU time comparison

CPU time, 3-Process



CPU time, 8-Process





SUMMARY

- Generation of the Pareto set for MOMINLP is challenging
- The augmented ϵ -constraint method for nonlinear process network synthesis
 - Theoretical analysis
 - The solution of each sub-problem is theoretically guaranteed to be efficient provided that it is optimal
 - Augmented penalty value is critical
 - Algorithmic improvements
 - Infeasible solutions
 - Feasible solutions
 - Computational performance on two benchmark problems



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➤ Paper is available online:

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